

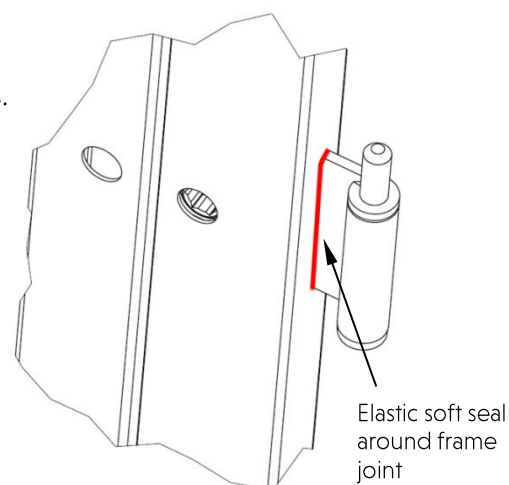
Additional installation instructions for doors in facades

The following may be required for installation, in addition to the items specified in the attached installation instructions:

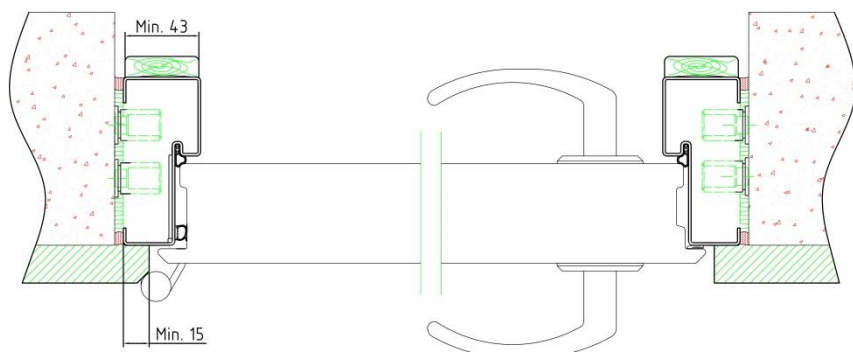
- Saw (fine-toothed)
- Sealant/construction adhesive for outdoor use (e.g. Lenson Polymer Sealer 303)
- Quick-release clamps
- Architraves, see U-value table below for requirements. When using a material other than wood, leave an air gap in relation to the frame and top-seal it with elastic soft seal.

This is what you do:

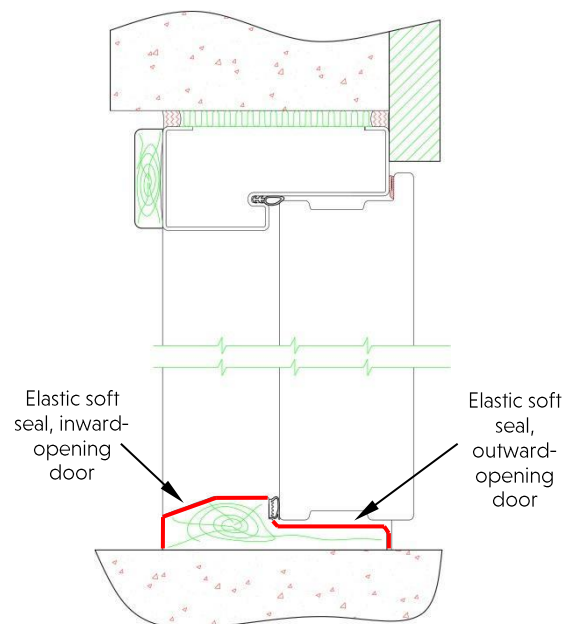
1. Install the frame according to the enclosed installation instructions.
2. Seal around the frame joints according to the adjacent fig.
3. Install architraves according to the requirements in the table below. The U-value is found on the classification label.
Use sealant/construction adhesive.
4. Finally, seal the area where the threshold and the frame meet, using a bead of elastic soft seal, according to the vertical cross-section view below.



U-value	Frame architrave placement
≤ 1.23	Hinge side
1.4	Hinge side & non-hinge side
1.5	Non-hinge side
1.6	Non-hinge side
1.7	Non-hinge side
≤ 1.8	No architrave is required



Example of horizontal cross-section.
(The example shows architraves for a door with U-value 1.4)



Vertical cross-section, elastic soft seal in the threshold/frame interface.