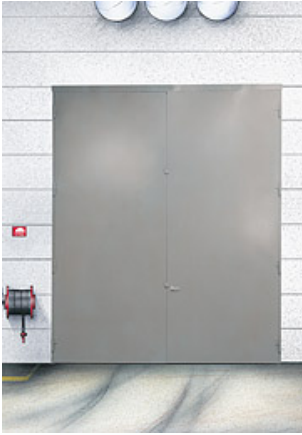


Daloc S67 Steel door



Reference	Clear opening dimensions	Outer dimensions frame	Weight
Double door			
S67 35 x 35	3400 x 3425	3490 x 3490	490
S67 36 x 40	3500 x 3925	3590 x 3990	560
S67 40 x 40	3900 x 3925	3990 x 3990	620

Other module sizes and special sizes are available on request.

*At 90 degree opening door loss 46 mm from the clear opening per door leaf.

* Door with frame type 51 loss 30 mm from width and 15 mm from height.

Daloc S67 has a well proven design and is suitable for use where strength, stability and durability are required, for example industrial premises, parking facilities etc.

CLASSIFICATIONS

The door type is tested by RISE Research Institutes of Sweden AB and certified by RISE Certifiering. It is manufactured under the control of RISE.

Fire rating: A60.

Corrosion class: C1-C2 according to EN ISO 12944-2

The door must be painted at the construction site according to Daloc coating recommendations for primed steel doors DALOC MI for corrosion class C2. Corrosivity class C2 requires low levels of air pollution and low humidity.

Other: The S66 doors are CE-marked according to the Building products directive and thereby door standard EN 14351-1.

DOOR LEAF

Design: The door leaf is 54 mm thick, with a bevelled rolled edge and made from welded steel panels with steel stays through them.

Material: 1.2 mm steel panels and mineral wool insulation.

Surface treatment: Doors are delivered painted with primer.

FRAME

Design: S 67 is supplied as standard with primer painted frame type 31, which forms an architrave on the opening face. Several different types of frame are available: with architrave on the opening face (type 31), architrave on both sides (type 34-39) or without (type 51).

Installation: Quick installation and fixing through the frame's adjustable frame screws (Allen key). For doors larger than 3x3 metres it is recommended that the frame is welded to existing ironwork.

THRESHOLD

S67 doors are supplied as standard with a threshold bar. Threshold bar, drop strip, brush strip and drop seal thresholds are available to order.



STANDARD FITTINGS

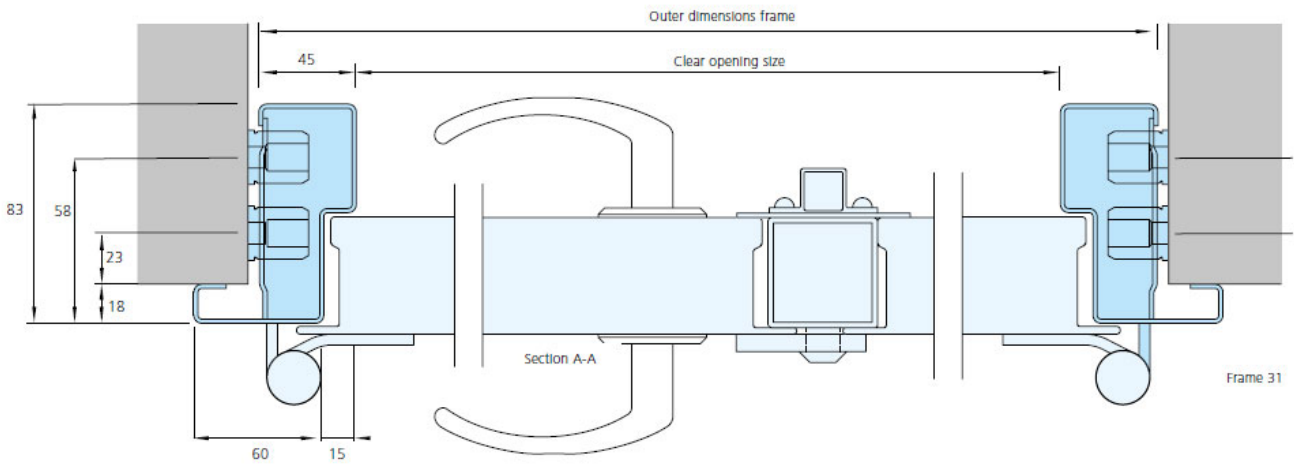
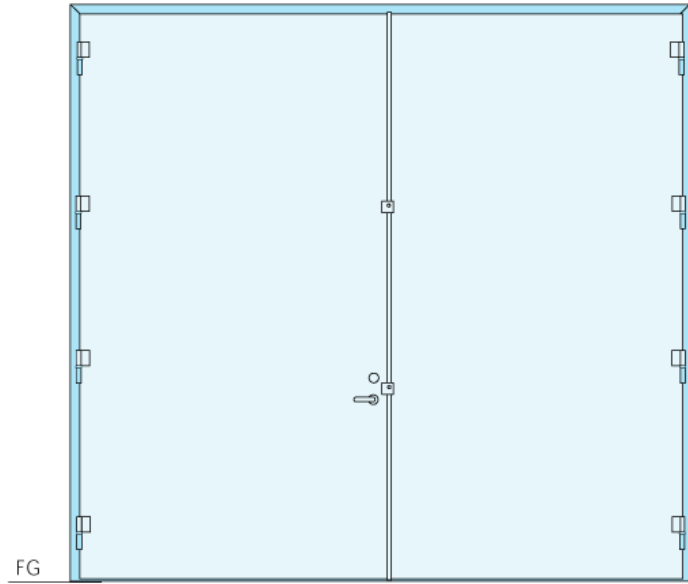
Lock case Assa 310, A=54 mm, B=27 mm from opening face to centre of lock case. Bearing hinges. Concealed reinforcement for door closer on moving leaf. The inactive leaf has a rabbet and is fitted as standard with an espagnolette on the rabbet side. A/B measurements apply only to Assa Connect and Assa Module locks, as regards to other locks please contact Daloc.

OPTIONAL COMPONENTS

Can be supplied with glass opening 23, kick plate, door closer, electric striking plate, magnetic contact, motorised and microlock, bolt contact, water deflector, seal e t c. Can also be supplied with glass openings 24 and 25 (not fire rated), ventilation grilles (fire rated EI 15) and inset pass door door. Glass opening 23 is supplied glazed from the factory.

We reserve the right to make modifications to the designs.

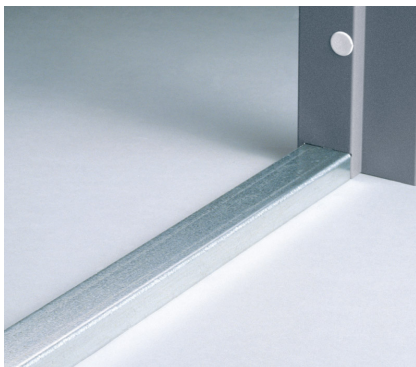
DETAIL SKETCHES



PICTURES



Espagnolette is standard on the inactive leaf.



S67 doors are supplied as standard with a threshold bar.



Lock case Assa 310.